

ProDrill Series



Introducing the new high performance **ProDrill Series** carbide drills from **De Boer Tool**. Designed with point geometry which efficiently breaks chips and provides excellent wear Resistance, allowing for high feed rates. Available in Imperial and Metric diameters **3.0mm - 16.0mm**, with **3xD, 5xD, 8xD** and **12xD** lengths. Metric h6 shanks. **Coolant Option**. Speeds and feeds for all ProDrills at: <https://deboertool.com/app/products/lineups/pro-drill>

Inch Examples

DIA	XD	Flute L	Coolant	OAL	Shank	Part #	Price
1/8"	5xD	24.6mm	Y	66mm	6mm	DB-PD6A4E3	\$63.29
1/8"	12xD	50.6mm	Y	92mm	6mm	DB-PDA59CA	\$124.39
3/16"	5xD	38.9mm	Y	82mm	6mm	DB-PD2E34F	\$68.47
3/16"	12xD	72.9mm	Y	116mm	6mm	DB-PD9F7E6	\$134.79
1/4"	5xD	46.7mm	Y	91mm	8mm	DB-PDF9862	\$78.34
1/4"	12xD	101.7mm	Y	146mm	8mm	DB-PDFF65C	\$160.70
5/16"	5xD	45mm	Y	91mm	8mm	DB-PD7412C	\$76.27
5/16"	12xD	100mm	Y	146mm	8mm	DB-PD9F403	\$146.13
3/8"	5xD	51.4mm	Y	103mm	10mm	DB-PDC34D6	\$99.99
3/8"	12xD	110.4mm	Y	162mm	10mm	DB-PDAC165	\$187.41
1/2"	5xD	64.3mm	Y	124mm	14mm	DB-PD983D3	\$162.14
1/2"	12xD	169.3mm	Y	230mm	14mm	DB-PDDCA28	\$394.90

Tap Drill Examples

DIA	Dec.	XD	Flute L	Coolant	OAL	Shank	Part #	Price
3.8mm	.1496	5xD	32mm	Y	74mm	6mm	DB-PD2B693	\$66.96
5.1mm	.2008	5xD	38.5mm	Y	82mm	6mm	DB-PDF6E7B	\$65.71
6.5mm	.2559	5xD	46.6mm	Y	91mm	8mm	DB-PD18163	\$78.11
7.94mm	.3125	5xD	45mm	Y	91mm	8mm	DB-PD7412C	\$76.27
10.72mm	.4219	5xD	60.2mm	Y	118mm	12mm	DB-PD934F9	\$127.37
13.50mm	.5313	5xD	64.1mm	Y	124mm	14mm	DB-PD8ED8D	\$163.21



Thread Mill Promo



**Ask About
Long Series**

**Customs Available
Upon Request**

**Metric Sizes
Available**

Thread	Cutting Dia	L.O.C.	Shank Dia	O.A.L	Part #	Price
10-24	.1420"	.396"	4mm	45mm	DB-TMUN1024	\$71.94
10-32	.1420"	.359"	4mm	45mm	DB-TMUN1032	\$71.94
1/4-20	.1800"	.475"	6mm	65mm	DB-TMUN1420	\$72.39
1/4-28	.1800"	.482"	6mm	65mm	DB-TMUN1428	\$78.86
5/16-18	.2400"	.646"	6mm	65mm	DB-TMUN51618	\$92.83
5/16-24	.2350"	.583"	8mm	65mm	DB-TMUN51624	\$92.86
3/8-16	.2850"	.719"	8mm	65mm	DB-TMUN3816	\$119.99
3/8-24	.2850"	.730"	8mm	65mm	DB-TMUN3824	\$119.99
7/16-14	.3050"	.821"	8mm	65mm	DB-TMUN71614	\$119.99
1/2-13	.3700"	.962"	10mm	80mm	DB-TMUN1213	\$119.99
1/2-20	.3700"	.925"	10mm	80mm	DB-TMUN1220	\$119.99
5/8-11	.4700"	1.227"	12mm	80mm	DB-TMUN5811	\$152.54
3/4-10	.4700"	1.450"	12mm	80mm	DB-TMUN3410	\$152.54
3/4-16	.4700"	1.406"	12mm	80mm	DB-TMUN3416	\$152.54
1"-8	.6200"	1.938"	16mm	110mm	DB-TMUN18	\$187.71
NPT						
1/16-27	.2320"	.463"	6mm	60mm	DB-TMNPT11627	\$98.86
1/8-27	.2990"	.463"	8mm	60mm	DB-TMNPT1827	\$98.86
1/4,3/8-18	.3940"	.695"	10mm	80mm	DB-TMNPT143818	\$111.21
1/2,3/4-14	.4680"	.893"	12mm	90mm	DB-TMNPT123414	\$160.94
1"-11.5	.6200"	1.108"	16mm	109mm	DB-TMNPT1115	\$229.61