

HIGH FEED MILLING WITH 8 INDEXES

 **PRAMET**

ISSN11

A wide range of tools for economical high feed milling in die and mold and general machining industries. Strong inserts with eight cutting edges for high performance machining of various materials and applications.

- Double-sided square inserts with eight cutting edges
- Axial depth of cut up to .067"
- **Increased productivity** - High feed milling with up to 50% higher metal removal rates due to greater depth of cut capability
- Cutters for copy milling, helical interpolation, ramping and face milling
- Diameter range 1.500" - 4.000" with intermediate sizes for die and mold
- All cutters feature special through coolant design

**BUY 10
INSERTS PER
POCKET AND
RECEIVE THE
BODY AT
NO CHARGE**

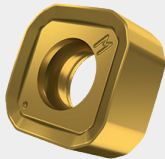


ISSN11

SNGX Insert Geometries

NEW

M

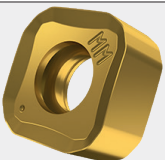


GEOMETRY M

- Steels and cast steels
- Secondary: cast iron

NEW

MM



GEOMETRY MM

- Stainless steels, soft steels and cast steels, and superalloys

To take advantage of this offer use Promo Code **E08** when ordering. Promotion runs November 1 through November 30, 2021

Dormer Pramet Authorized Distributor

 **UNITED**
TOOL SUPPLY LTD.

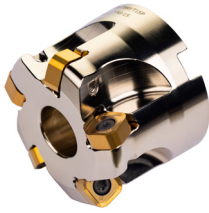
(780) 437-4220

www.unitedtoolsupply.com

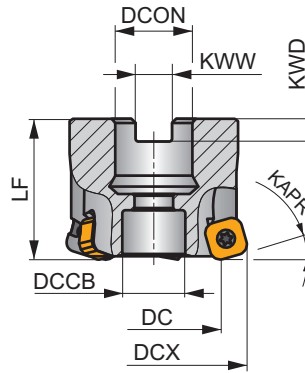
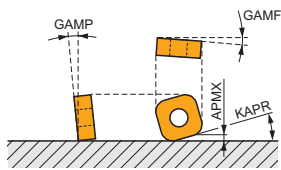
DORMER  **PRAMET**

ISSN11 MILLING CUTTERS

PRAMET



KAPR	18°
APMX	.067 in



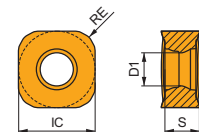
*Note: Threaded and straight shanks are available in metric sizes only.



ANSI	DCX [in]	DC [in]	LF [in]	DCON MS [in]	DCCB [in]	KWW [in]	KWD [in]	GAMP [°]	GAMF [°]	Flutes	Max. RPM	Max. Feed [in]	Max. Depth [in]	Max. Width [in]	Max. Length [in]	Max. Weight [lb]
150A04R-ISMOSN11-C	1.500	0.957	1.575	0.500	0.409	0.258	0.165	-10	-10.5	4	✓	16100	✓	0.18	GI339	ICO316
200A05R-ISMOSN11-C	2.000	1.453	1.575	0.750	0.630	0.321	0.193	-10	-10	5	✓	13900	✓	0.34	GI339	ICO318
200A06R-ISMOSN11-C	2.000	1.453	1.575	0.750	0.630	0.321	0.193	-10	-10	6	✓	13900	✓	0.34	GI339	ICO318
250A06R-ISMOSN11-C	2.500	1.953	1.575	0.750	0.630	0.321	0.193	-10	-10	6	✓	12400	✓	0.49	GI339	ICO318
250A08R-ISMOSN11-C	2.500	1.953	1.575	0.750	0.630	0.321	0.193	-10	-10	8	✓	12400	✓	0.49	GI339	ICO318
300A07R-ISMOSN11-C	3.000	2.453	1.969	1.000	0.827	0.382	0.224	-10	-10	7	✓	11400	✓	1.02	GI339	ICO320
300A09R-ISMOSN11-C	3.000	2.453	1.969	1.000	0.827	0.382	0.224	-10	-10	9	✓	11400	✓	1.01	GI339	ICO320
400A08R-ISMOSN11-C	4.000	3.453	1.969	1.500	1.417	0.630	0.382	-10	-10	8	✓	9800	✓	1.93	GI339	ICO322

SNGX 11 Insert

	IC	D1	S
1104	.417	.180	.187



			ANSI		P	M	K	N	S	H			RE	FN	FX	APMN	APMX
   		SNGX 110416SR-M		M9325								---	.063	.008	.044	.008	.067
		M9340								---	.063	.008	.044	.008	.067		
		M8310								-	.063	.008	.059	.008	.067		
		M8330								-	.063	.008	.059	.008	.067		
		M8340								+/-	.063	.008	.059	.008	.067		
		8215								-	.063	.008	.059	.008	.067		
   		SNGX 110416SR-MM		M9340								---	.063	.004	.035	.008	.067
		M6330								-	.063	.004	.047	.008	.067		
		M8340								+/-	.063	.004	.047	.008	.067		
		M8345								+/-	.063	.004	.047	.008	.067		